

# Primitive Molecular Manufacturing

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NIAC Fellows Meeting, March 15-16

# Small is Beautiful

- Scaling laws: throughput  $\sim \text{size}^{-4}$ 
  - 10 cm tool: 3 GY. 100 nm tool: 100 sec.
- Power density  $\sim \text{size}^{-1}$
- Digital logic likes to be small
- Access atoms → Digital construction
- Low wear, high strength, superlubricity
- Digital design bottom-up, like computers

# Molecular Manufacturing

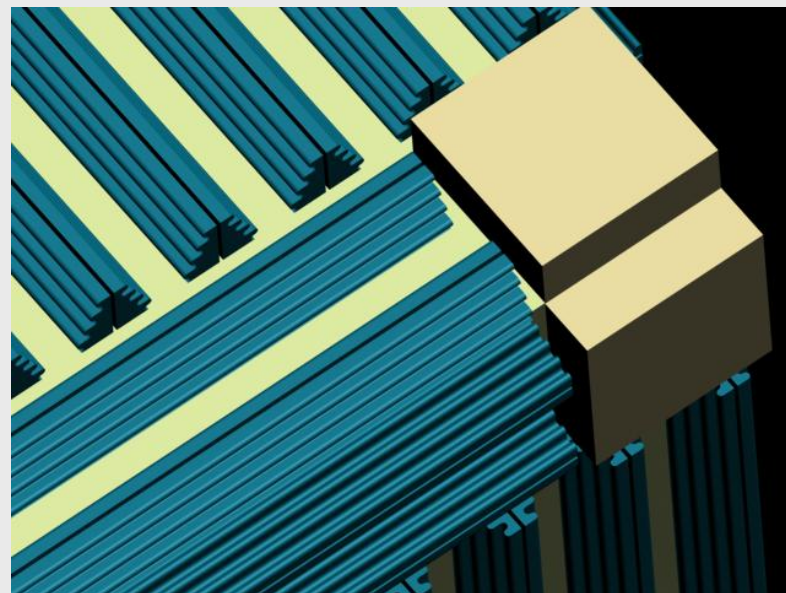
- Building precise, useful nanoscale structures with nanoscale tools
- Engineering approach to nanoscale
  - Molecular fabrication
  - Assembly and operations
  - Information handling
  - Reliability
- Eventual goal: Large, high-performance products including manufacturing tools



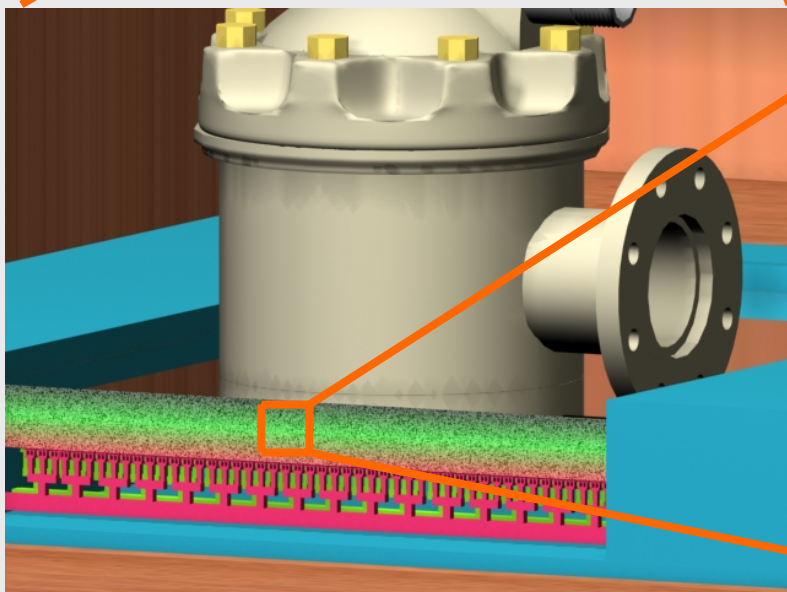




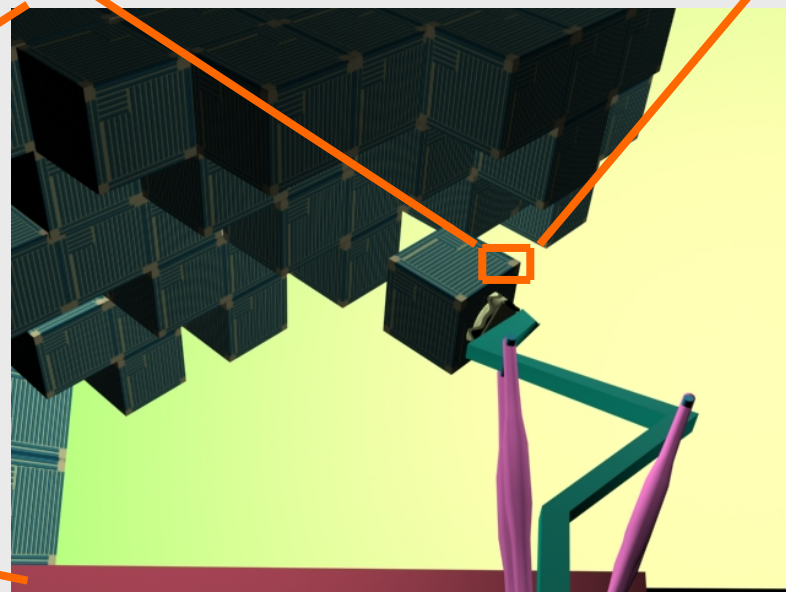
**A desktop nanofactory manufactures a Filtomat M102C high performance self-cleaning water filter**



**Ridge joints interlock to connect nanoblocks**



**The product is extruded at a surface that assembles nanoblocks one layer at a time**



**A robot arm with thiophene-based molecular actuators adds a nanoblock to the extruded product**

# Outline

- Foundational approach
- Ultimate goal
- Existing capabilities
- Roadmap

# Information Delivery

- ➔ Existing manufacturing technologies:
  - A few KB per second
- ➔ Goal:
  - A few GB per second
- ➔ This requires:
  - ➔ Very small tools
    - (or massively parallel medium-small tools)
  - ➔ Reliable operations

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# Rapid Design

- ➔ Once you get a set of reliable tools...  
You can combine them to make new tools
- ➔ Once you can build lots of variants...  
You can do evolutionary design
- ➔ With high performance and small parts...  
You can afford to use levels of abstraction

# Planar Assembly

- Scaling laws indicate that deposition speed is independent of block/robot size
- Robots can be sub-micron size  
(Human cell = 20 micron)
- Rapid joining should allow cm/sec deposition
- Build large products directly from sub-micron blocks  
(Build sub-micron blocks directly from atoms...)

# Molecular fabrication

- Today: Bulk chemistry
- Environmentally controlled polymer fabrication
  - Sequence of operations
  - Light (“DNA Chip”)
- Goal: Mechanically controlled reactions
  - Sequence
  - Position

# Mechanosynthesis: Just a Tool



- Can be either “solution phase” or “machine phase”
- Mechanical control of reactions: More a style than a restriction
- Control can be direct or indirect
- Implies precise nanoscale tools – which we want anyway

# Error Handling in Generational Manufacturing

- In molecular devices, errors are digital
- Error rates vary by many orders of magnitude
- In small self-contained devices, you just need an error rate less than the number of operations
- In large devices, you will have errors
  - You need to work around them, not pass them on



# Nanoscale Toolkit

→ We want tools that are:

→ Reliable

→ Dependable

→ Easy to characterize

→ Very flexible

→ Short-term tools

Actuators; Binding/recognition; Conductors;  
Sensors; Bonding; Structure

→ Long-term tools

Digital logic; Bearings; Mechanosynthesis

# The Ultimate Goal

- Tabletop nanofactory
  - Produces its own mass in ~1 hour
  - Uses simple feedstock
  - Direct computer control; Rapid prototyping
  - Powerful nanoscale toolkit
  - Very high performance products
  - Easy product design
- Burch/Drexler animation (with real chemistry)

# Where To Start

- Simple 2D array of block-placing equipment
- A “membrane” separating loose blocks from product
- Selective placement of blocks, optionally followed by strengthening connections
- Blocks (5-20 nm?) are pre-made
  - Chemistry
  - Self assembly
  - Templating, mechanosynthesis

# Building blocks

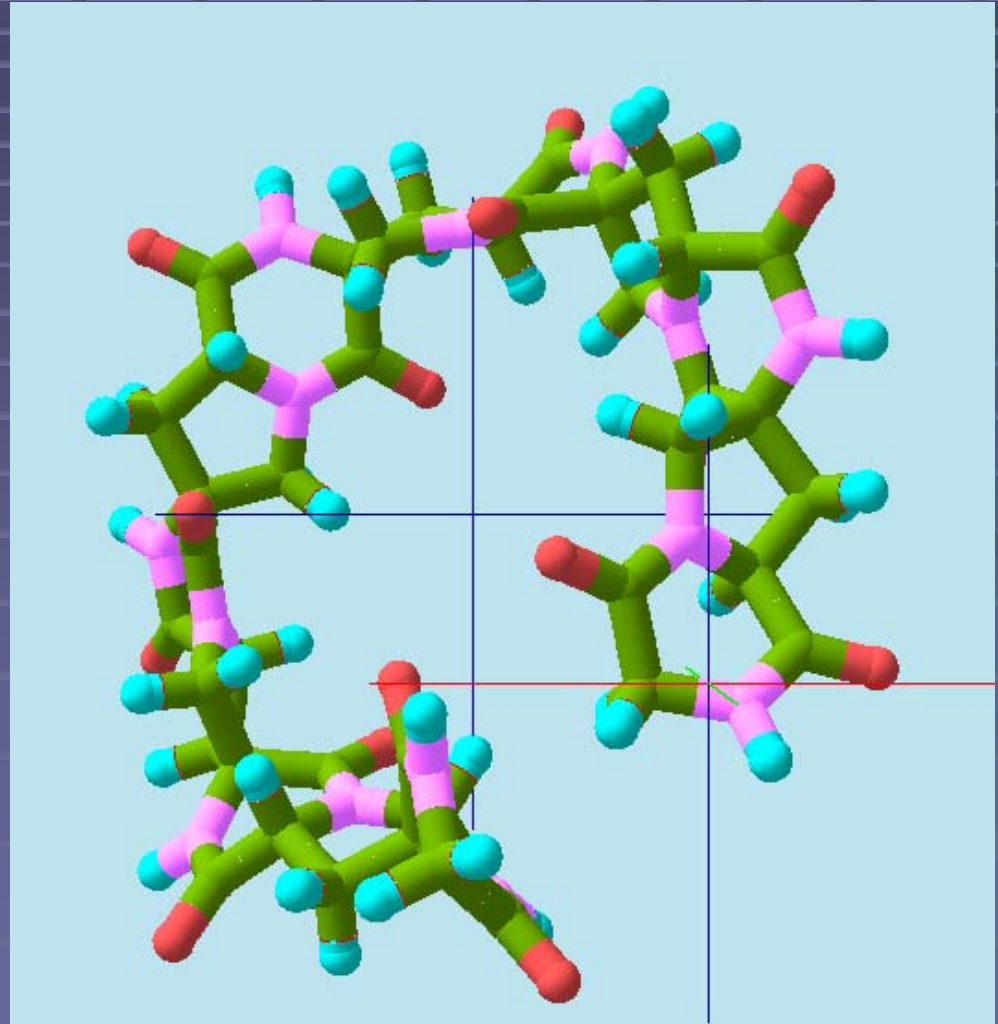
DNA

RNA

Protein

Schafmeister's  
polymers

Other...



# Binding and Bonding

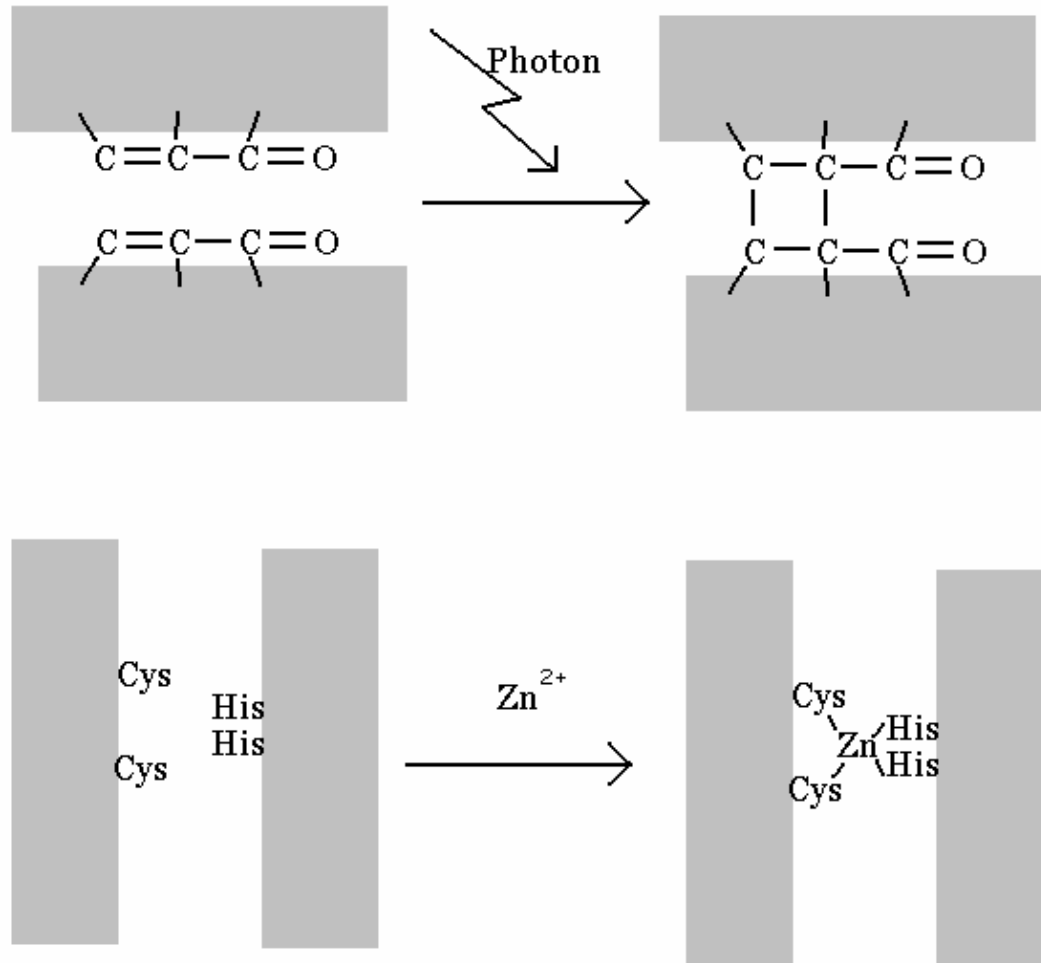
- Covalent
- Metal ligation
- Dative
  
- Hydrogen
- Charge/Dipole
  
- Van der Waals (“surface forces”)



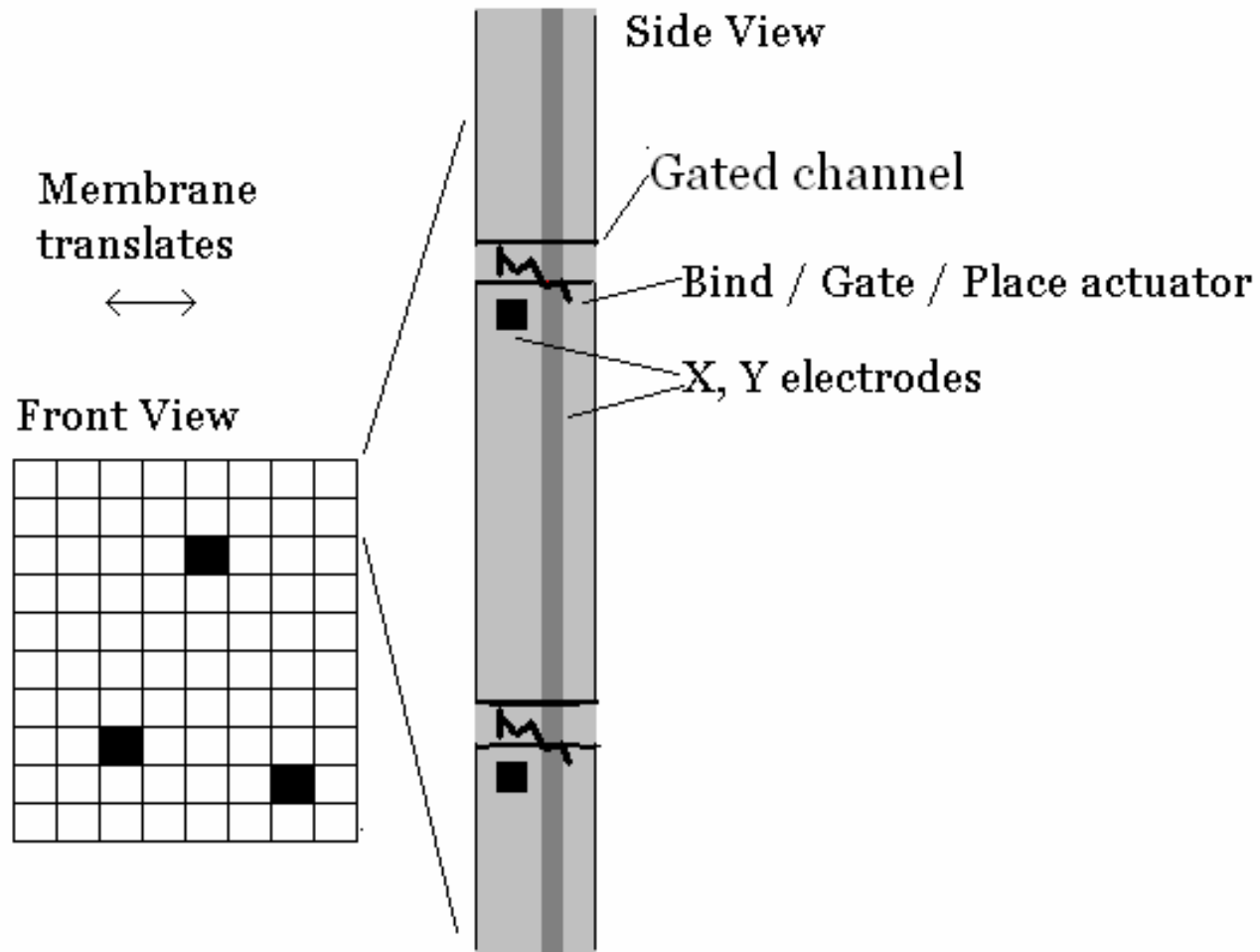
# Bonding Blocks

## Strong Joining of Blocks/Molecules

- By light
- By zinc
- Other...



## Smart Silkscreen



# Simplest Nanofactory



"Programmable Silkscreen"  
Membrane Nanofactory

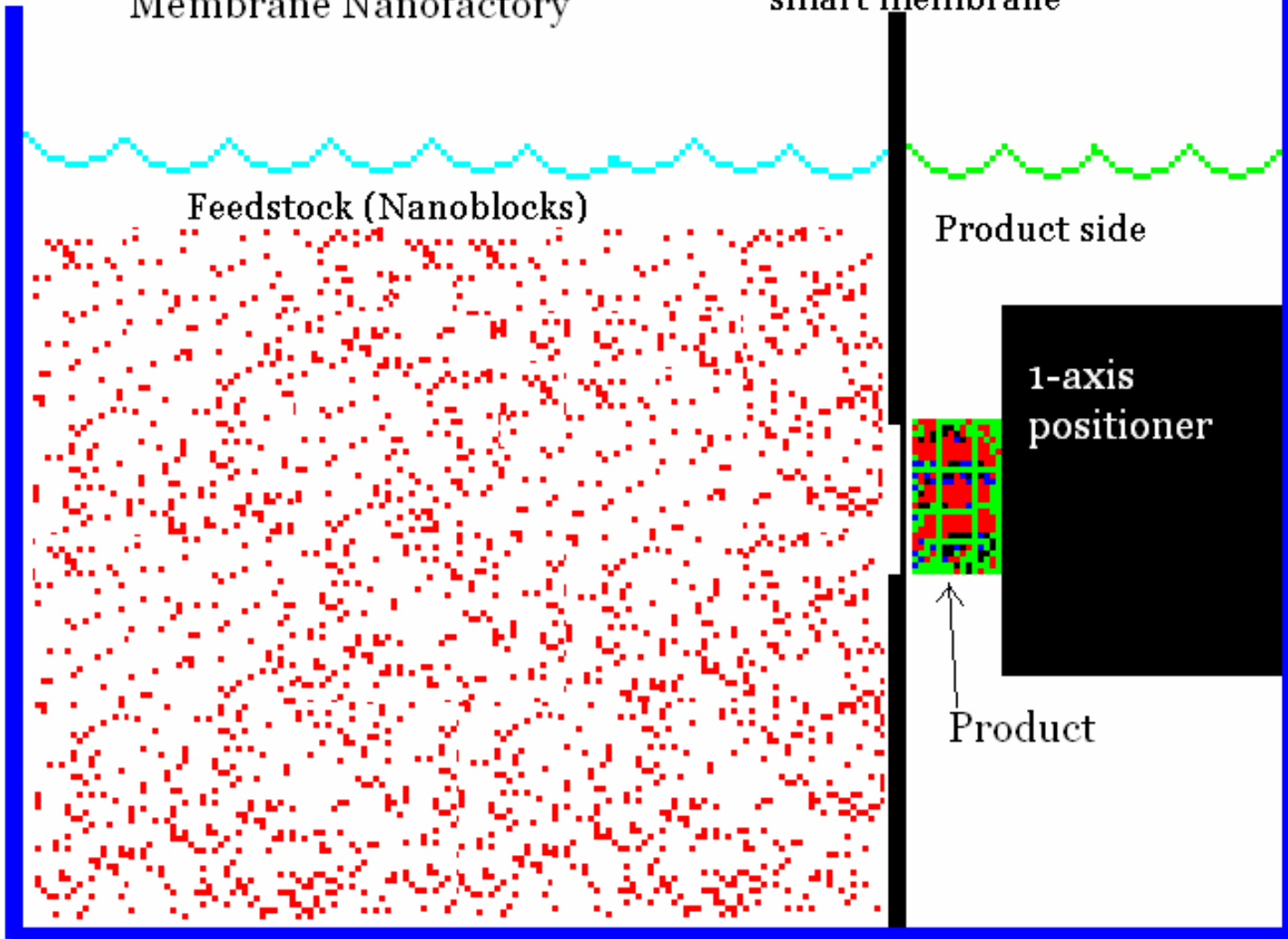
Barrier, window, and  
smart membrane

Feedstock (Nanoblocks)

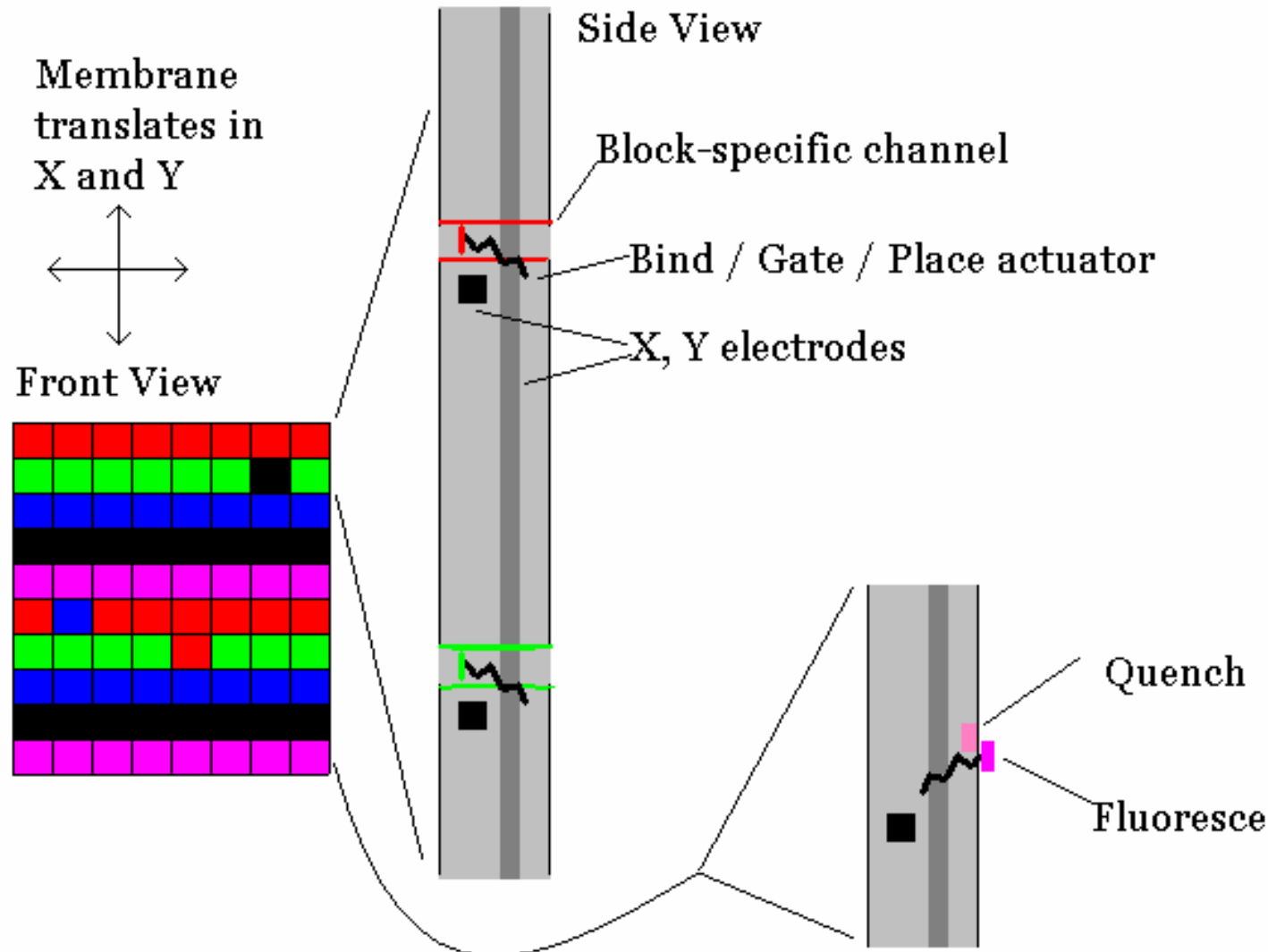
Product side

1-axis  
positioner

Product



# First Improvement



# Improved nanofactory



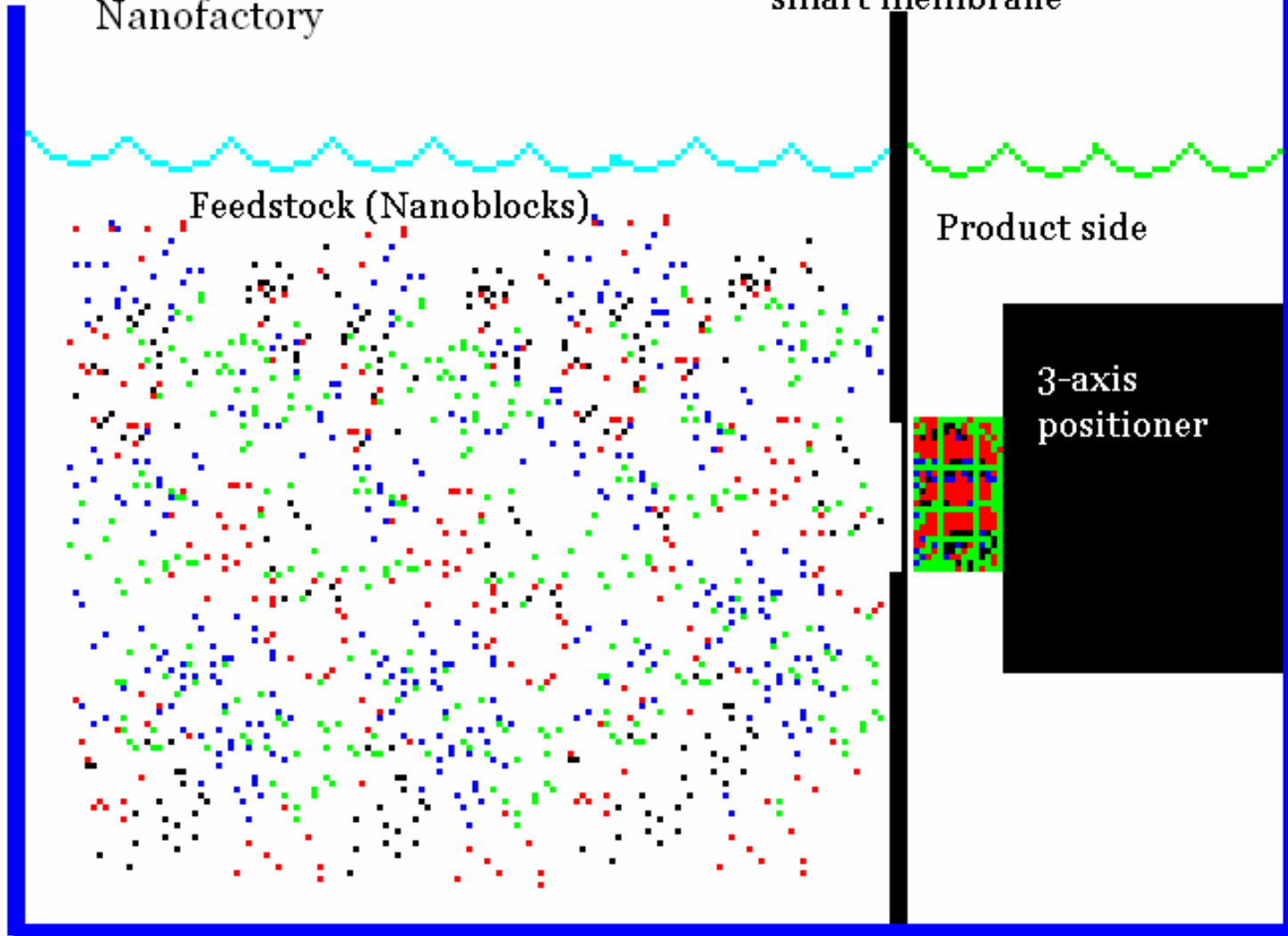
"Inkjet" Membrane  
Nanofactory

Barrier, window, and  
smart membrane

Feedstock (Nanoblocks)

Product side

3-axis  
positioner

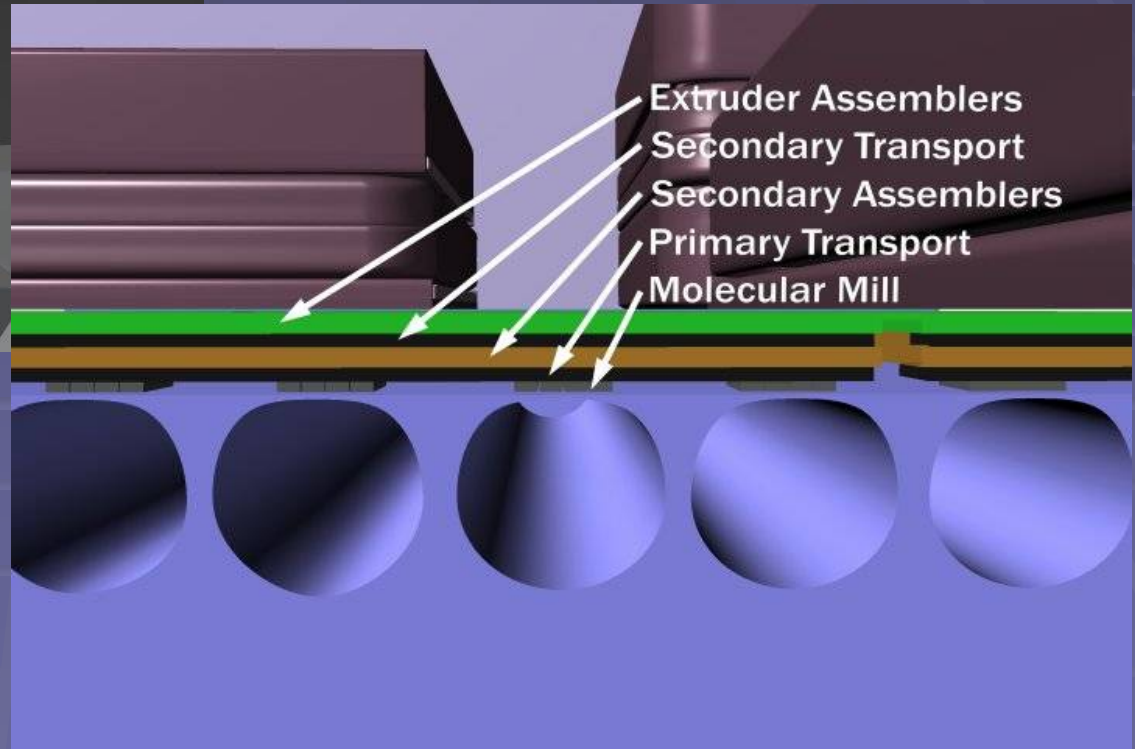
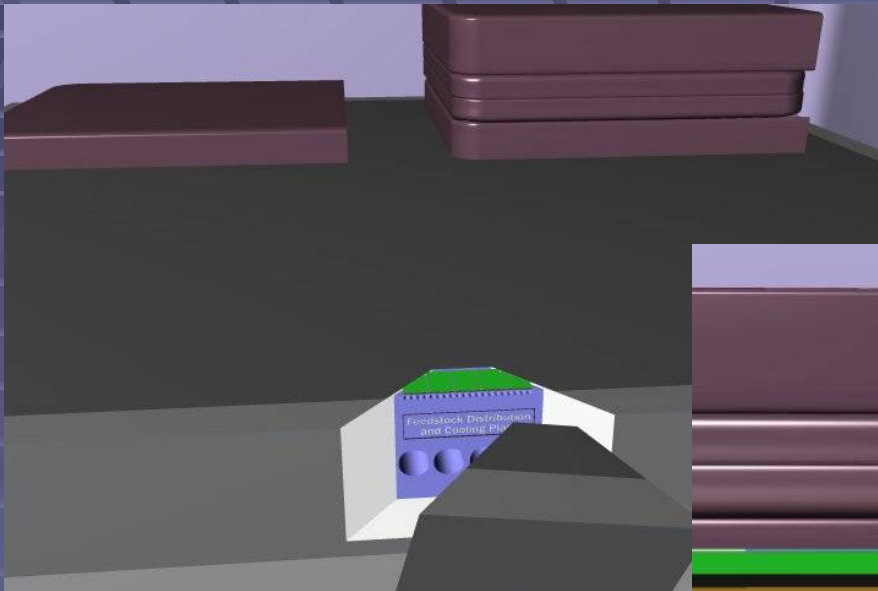




# Roadmap

- Silkscreen membrane
- Inkjet membrane
- Add local digital logic
- Improve error handling
- Improve the mechanicals
- Add intermediate block-assembly stages
- Add mechanosynthesis
- Add directed internal transport
- Remove solvent
- Add mill-style synthesis

## Goal...



→ John Burch, Lizard Fire Studios

# Local digital logic

- HP's "crossbar" claims storage, amplification, logic
- Mechanical logic? Nanoscale machines move at GHz speeds...

# Improve error handling

- With primitive membrane and small area, you can handle errors from the top
- With internal function, you need redundancy
- Local error handling reduces data flow
  - Especially the difficult back-channel

# Improve the mechanicals

## → Actuators

- DNA (tweezers, rotary motors)
- ATP (ATP synthase, kinesin, etc.)
- Ion (linear rotaxane dimers, contractile polymers)
- Redox (rotaxane, VPL, etc.)
- Photo or electrochemical (pseudorotaxanes)
- Electrostatic

## → Bearings

- Single bond
- Compliant (squishy)
- Superlubricity



# Intermediate block assembly

- Combine molecules into blocks
- Improve throughput
- Enhance flexibility
- Add “fins” or other structure on the feedstock side to supply the assembly plane

# Mechanosynthesis

- Simpler, cheaper feedstock
- Smaller, less error-prone feedstock intake
- Wider range of components
- Low level programmability (faster R&D)
- Smaller features?
- Higher bond density?

# Directed internal transport

- Shuffle product components within the factory
- Specialization and optimization of factory equipment
- Efficient handling of product voids
- Efficient handling of errors (redundancy)

# Remove solvent

- Less drag; more throughput; higher efficiency
- Feedstock can still be delivered in solution
- Limits choice of actuators
- May require different synthetic reactions
- This may be a good thing!
  - Better materials
  - More extreme reactions

# Mill-style synthesis

- ➔ Less flexible but a lot faster than robot-style synthesis
- ➔ Easier to recover reaction energy (stiffer equipment, smoother motion)
- ➔ Less computation per operation
- ➔ Less beneficial for component assembly, but may still be useful

# Conclusion

- ➔ Today: We can build and join precise molecular parts.
- ➔ With this NIAC project, we have begun design of a system that can do precise, programmed, actuated assembly of molecular parts.
- ➔ From there, incremental steps lead to desktop nanofactory.

# Who we are

- Center for Responsible Nanotechnology:  
Research and education on advanced  
nanotech capabilities and implications
- Researchers:
  - Chris Phoenix, CRN Director of Research  
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  - Tihamer Toth-Fejel